



ESTD

2001

**STARLIGHT**  
DISTILLERY

## Cigar Batch

### Production

- Small batch. Limited release. Farm to bottle, utilizing grains from Starlight's 700+ acre farm.
- Sweet mash process & double pot distilled on our Vendome copper pot still.
- 4.5 - 6.5 year blend of signature 3 & 4-grain bourbon mash bills
- 60% corn, 20% rye, 20% malted barley
- 51% corn, 9% wheat, 20% rye, 20% malted barley
- Barrel Entry Proof: 108 - 112 proof
- Bottling Proof: 106 proof

### Cooperage

- First Barrel: Fire-charred, new American white oak barrels
- Second Barrel: Blend of medium toast, heavy toast, and char # 3 Brazilian Amburana oak casks
- Secondarily aged for 3-6 months

### Tasting Notes

- Notes of cigar box and rich vanilla aromas up front. Followed by a rich tobacco and sweet cream palate. Finishing with light baking spice and subtle burnt sugar.



19816 Huber Road • Borden, IN 47106 • 812.923.9463

  [www.starlightdistillery.com](http://www.starlightdistillery.com)

CRAFT DISTILLER OF THE YEAR - 2024 